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# PATENT

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Date: October 2, 1998

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Date of Deposit___October 2, 1998___

Sir:

Transmitted herewith for filing is the patent

application of:

Inventor:   John Edward COOK
            Paul Douglas PERRY


For:    Temperature Correction Method and Subsystem for
        Automotive Evaporative Leak Detection Systems


This application includes:


__15__    pages: specification, claims, abstract, and title page
__2__     sheets of drawings, __ formal/_X_ informal containing Figures 1-2
____      photographs (design patent application only)

Also enclosed is:

_X_    Declaration and Power of Attorney (unsigned)
__     An assignment of the invention to
__     A certified copy of a _____ application.
__     Information Disclosure Statement pursuant to 37 CFR 1.56.

The filing fee has been calculated as shown below:

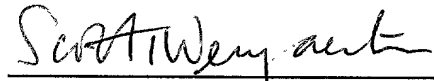| FOR: | (Col. 1) NO. FILED | (Col. 2) NO. EXTRA | OTHER THAN A SMALL ENTITY RATE | FEE |
|---|---|---|---|---|
| BASIC FEE | XXXXXXX | XXXXXXXXX | XXXXX | $790 |
| TOTAL CLAIMS | 16 - 20 = | 0 | x 22.= | $ 0 |
| INDEP CLAIMS | 4 - 3 = | 1 | x 82= | $82 |
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Dated: October 2, 1998

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Date of Deposit:   October 2, 1998

APPLICATION FOR LETTERS PATENT
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TITLE OF INVENTION:  **TEMPERATURE CORRECTION METHOD AND**
**SUBSYSTEM FOR AUTOMOTIVE**
**EVAPORATIVE LEAK DETECTION**
**SYSTEMS**

TO WHOM IT MAY CONCERN, THE FOLLOWING IS
A SPECIFICATION OF THE AFORESAID INVENTION

# TEMPERATURE CORRECTION METHOD AND SUBSYSTEM FOR AUTOMOTIVE EVAPORATIVE LEAK DETECTION SYSTEMS

This application claims the benefit of the October 2, 1997 filing date of

5  provisional application number 60/060,858.

## Field of the Invention

The present invention relates, in general, to automotive fuel leak

10  detection methods and systems and, in particular, to a temperature correction approach to automotive evaporative fuel leak detection.

## Background of the Invention

15  Automotive leak detection systems can use either positive or negative pressure differentials, relative to atmosphere, to check for a leak. Pressure change over a given period of time is monitored and correction is made for pressure changes resulting from gasoline fuel vapor.

20  It has been established that the ability of a leak detection system to successfully indicate a small leak in a large volume is directly dependent on the stability or conditioning of the tank and its contents. Reliable leak detection can be achieved only when the system is stable. The following conditions are required:

25

a)  Uniform pressure throughout the system being leak-checked;

b)  No fuel movement in the gas tank (which may results in pressure fluctuations);
and

30  c)  No change in volume resulting from flexure of the gas tank or other factors.

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Conditions a), b), and c) can be stabilized by holding the system being leak-checked at a fixed pressure level for a sufficient period of time and measuring the decay in pressure from this level in order to detect a leak and establish its size.

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## Summary of the Invention

The method and sensor or subsystem according to the present invention provide a solution to the problems outline above. In particular, an

10 embodiment of one aspect of the present invention provides a method for making temperature-compensated pressure readings in an automotive evaporative leak detection system having a tank with a vapor pressure having a value that is known at a first point in time. According to this method, a first temperature of the vapor is measured at substantially the first point in time

15 and is again measured at a second point in time. Then a temperature-compensated pressure is computed based on the pressure at the first point in time and the two temperature measurements.

According to another aspect of the present invention, the resulting

20 temperature-compensated pressure can be compared with a pressure measured at the second point in time to provide a basis for inferring the existence of a leak.

An embodiment of another aspect of the present invention is a sensor

25 subsystem for use in an automotive evaporative leak detection system in order to compensate for the effects on pressure measurement of changes in the temperature of the fuel tank vapor. The sensor subsystem includes a pressure sensor in fluid communication with the fuel tank vapor, a temperature sensor in thermal contact with the fuel tank vapor, a processor in

30 electrical communication with the pressure sensor and with the temperature sensor and logic implemented by the processor for computing a temperature-

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compensated pressure based on pressure and temperature measurements made by the pressure and temperature sensors.

## Brief Description of the Drawings

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Figure 1 shows, in schematic form, an automotive evaporative leak detection system in the context of an automotive fuel system, the automotive leak detection system including an embodiment of a temperature correction sensor or subsystem according to the present invention.

10

Figure 2 shows, in flowchart form, an embodiment of a method for temperature correction, according to the present invention, in an automotive evaporative leak detection system.

## Detailed Description

15

We have discovered that, in addition to items a), b), and c) set forth in the Background section above, another condition that affects the stability of fuel tank contents and the accuracy of a leak detection system is thermal

20 upset of the vapor in the tank. If the temperature of the vapor in the gas tank above the fuel is stabilized (i.e., does not undergo a change), a more reliable leak detection test can be conducted.

Changes in gas tank vapor temperature prove less easy to stabilize

25 than pressure. A vehicle can, for example, be refueled with warmer than ambient fuel. A vacuum leak test performed after refueling under this condition would falsely indicate the existence of a leak. The cool air in the gas tank would be heated by incoming fuel and cause the vacuum level to decay, making it appear as though there were a diminution of mass in the

30 tank. A leak is likely to be falsely detected any time heat is added to the fuel tank. If system pressure were elevated in order to check for a leak under a positive pressure leak test, and a pressure decay were then measured as an

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indicia of leakage, the measured leakage would be reduced because the vapor pressure would be higher than it otherwise would. Moreover, measured pressure would also decline as the vapor eventually cools back down to ambient pressure. A long stabilization period would be necessary to

5    reach the stable conditions required for an accurate leak detection test.

The need for a long stabilization period as a precondition to an accurate leak detection test result would be commercially disadvantageous. A disadvantageously long stabilization period can be compensated for and

10    eliminated, according to the present invention, by conducting the leak detection test with appropriate temperature compensation even before the temperature of the vapor in the gas tank has stabilized. More particularly, a detection approach according to the present invention uses a sensor or sensor subsystem that is able to either:

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    1)    Provide information on the rate of change of temperature as well as tank vapor pressure level, and correct or compensate for the change in temperature relative to an earlier-measured temperature reference; or

20    2)    Provide tank pressure level information corrected (e.g., within the sensor to a constant temperature reference, the result being available for comparison with other measured pressure to conduct a leak-detection test.

In order to obtain the data required for option 1), two separate values

25    must be determined (tank temperature rate of change and tank pressure) to carry out the leak detection test. These values can be obtained by two separate sensors in the tank, or a single sensor configured to provide both values.

30    Alternatively, if tank pressure is to be corrected in accordance with option 2), then a single value is required. This single value can be obtained

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by a new "Cp" sensor (compensated or corrected pressure sensor or sensor subsystem) configured to provide a corrected pressure.

To obtain this corrected pressure, $P_c$, the reasonable assumption is made that the vapor in the tank obeys the ideal gas law, or:

$$PV = nRT$$

where:

$P$ = pressure;

$V$ = volume;

$n$ = mass;

$R$ = gas constant; and

$T$ = temperature.

This expression demonstrates that the pressure of the vapor trapped in the tank will increase as the vapor warms, and decrease as it cools. This decay can be misinterpreted as leakage. The Cp sensor or sensor subsystem, according to the present invention, cancels the effect of a temperature change in the constant volume gas tank. To effectuate such cancellation, the pressure and temperature are measured at two points in time. Assuming zero or very small changes in n, given that the system is sealed, the ideal gas law can be expressed as:

$$P_1V_1/RT_1 = P_2V_2/RT_2$$

Since volume, V, and gas constant, R, are reasonably assumed to be constant, this expression can be rewritten as:

$$P_2 = P_1(T_2/T_1).$$

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This relation implies that pressure will increase from $P_1$ to $P_2$ if the temperature increases from $T_1$ to $T_2$ in the sealed system.

To express this temperature-compensated or –corrected pressure, the final output, $P_c$, of the Cp sensor or sensor subsystem will be:

$$P_c = P_1 - (P_2 - P_1)$$

where $P_c$ is the corrected pressure output. Substituting for $P_2$, we obtain:

$$P_c = P_1 - (P_1(T_2/T_1) - P_1).$$

More simply, $P_c$ can be rewritten as follows:

$$P_c = P_1(2 - T_2/T_1).$$

As an example using a positive pressure test using the Cp sensor or sensor subsystem to generate a temperature-compensated or -corrected pressure output, the measured pressure decay determined by a comparison between $P_c$ and $P_2$ (the pressure measured at the second point in time) will be a function only of system leakage. If the temperature-compensated or – corrected pressure, $P_c$, is greater than the actual, nominal pressure measured at the second point in time (i.e., when $T_2$ was measured), then there must have been detectable leakage from the system. If Pc is not greater than the nominal pressure measured at $T_2$, no leak is detected. The leak detection system employing a sensor or subsystem according to the present invention will reach an accurate result more quickly than a conventional system, since time will not be wasted waiting for the system to stabilize. The Cp sensor or subsystem allows for leakage measurement to take place in what was previously considered an unstable system.

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Figure 1 shows an automotive evaporative leak detection system (vacuum) using a tank pressure sensor 120 that is able to provide the values required for leak detection in accordance with options 1) and 2) above. The tank pressure/temperature sensor 120 should be directly mounted onto the gas tank 110, or integrated into the rollover valve 112 mounted on the tank 110.

Gas tank 110, as depicted in Figure 1, is coupled in fluid communication to charcoal canister 114 and to the normally closed canister purge valve 115. The charcoal canister 114 is in communication via the normally open canister vent solenoid valve 116 to filter 117. The normally closed canister purge valve 115 is coupled to manifold (intake) 118. The illustrated embodiment of the sensor or subsystem 120 according to the present invention incorporates a pressure sensor, temperature sensor and processor, memory and clock, such components all being selectable from suitable, commercially available products. The pressure and temperature sensors are coupled to the processor such that the processor can read their output values. The processor can either include the necessary memory or clock or be coupled to suitable circuits that implement those functions. The output of the sensor, in the form of a temperature-compensated pressure value, as well as the nominal pressure (i.e., $P_2$), are transmitted to processor 122, where a check is made to determine whether a leak has occurred. That comparison, alternatively, could be made by the processor in sensor 120.

In an alternative embodiment of the present invention, the sensor or subsystem 120 includes pressure and temperature sensing devices electronically coupled to a separate processor 122 to which is also coupled (or which itself includes) memory and a clock. Both this and the previously described embodiments are functionally equivalent in terms of providing a temperature-compensated pressure reading and a nominal pressure reading,

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which can be compared, and which comparison can support an inference as to whether or not a leak condition exists.

Figure 2 provides a flowchart 200 setting forth steps in an embodiment of the method according to the present invention. These steps can be implemented by any processor suitable for use in automotive evaporative leak detection systems, provided that the processor: (1) have or have access to a timer or clock; (2) be configured to receive and process signals emanating, either directly or indirectly from a fuel vapor pressure sensor; (3) be configured to receive and process signals emanating either directly or indirectly from a fuel vapor temperature sensor; (4) be configured to send signals to activate a pump for increasing the pressure of the fuel vapor; (5) have, or have access to memory for retrievably storing logic for implementing the steps of the method according to the present invention; and (6) have, or have access to, memory for retrievably storing all data associated with carrying out the steps of the method according to the present invention.

After initiation, at step 202 (during which any required initialization may occur), the processor directs pump 119 at step 204, to run until the pressure sensed by the pressure sensor equals a preselected target pressure $P_1$. (Alternatively, to conduct a vacuum leak detection test, the processor would direct the system to evacuate to a negative pressure via actuation of normally closed canister purge valve 115). The processor therefore should sample the pressure reading with sufficient frequency such that it can turn off the pump 119 (or close valve 115) before the target pressure $P_1$ has been significantly exceeded.

At step 206, which should occur very close in time to step 204, the processor samples, and in the memory records, the fuel vapor temperature signal, $T_1$, generated by the temperature sensor. The processor, at step 208, then waits a preselected period of time (e.g., between 10 and 30 seconds).

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When the desired amount of time has elapsed, the processor, at step 210, samples and records in memory the fuel vapor temperature signal, $T_2$, as well as fuel vapor pressure, $P_2$.

5      The processor, at step 212, then computes an estimated temperature-compensated or corrected pressure, $P_c$, compensating for the contribution to the pressure change from $P_1$ to $P_2$ attributable to any temperature change ($T_2 - T_1$).

In an embodiment of the present invention, the temperature-compensated or corrected pressure, $P_c$, is computed according to the relation:

$$P_c = P_1 (2 - T_2/T_1)$$

15     and the result is stored in memory.  Finally, at step 214, the temperature-compensated pressure, $P_c$, is compared by the processor with the nominal pressure $P_2$.  If $P_2$ is less than $P_c$, then fuel must have escaped from the tank, indicating a leak, 216.  If, on the other hand, $P_2$ is not less than $P_c$, then there is no basis for concluding that a leak has been detected, 218.

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The foregoing description has set forth how the objects of the present invention can be fully and effectively accomplished.  The embodiments shown and described for purposes of illustrating the structural and functional principles of the present invention, as well as illustrating the methods of employing the preferred embodiments, are subject to change without departing from such principles.  Therefore, this invention includes all modifications encompassed within the spirit of the following claims.

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What is claimed is:

1. A method for automotive evaporative leak detection for use with a system having a tank with a vapor pressure having a known value at a first point in time, the method comprising the steps of:

    a.    measuring and recording a first temperature of the vapor at substantially the first point in time;

    b.    measuring and recording the temperature and pressure of the vapor at a second point in time;

    c.    computing a temperature-compensated pressure based on previously measured values; and

    d.    comparing the temperature-compensated pressure with the pressure measured at a second point in time to detect a leak.

2. The method according to claim 1, wherein temperature-compensated pressure is computed as a function of the pressure measured at the first point in time and of the measured temperatures.

3. The method according to claim 2, wherein the function comprises the expression:

$$P_c = P_1 (2 - T_2/T_1)$$

where $P_c$ is temperature-compensated pressure, $T_1$ is the temperature at the first point in time and $T_2$ is the temperature at the second point in time.

4. A method for making temperature-compensated pressure readings in an automotive evaporative leak detection system having a tank with a vapor pressure having a value known at a first point in time, comprising the steps of:

    a.    measuring a first temperature of the vapor at substantially the first point in time;

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b.     measuring the temperature of the vapor at a second point in time; and

c.     computing a temperature-compensated pressure based on the previously measured values.

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5.   The method according to claim 4, wherein the temperature-compensated pressure is computed as a function of the pressure measured at the first point in time and of the temperature measured at the first and second points in time.

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6.   The method according to claim 5, wherein the function comprises the expression:

$$P_c = P_1 (2-T_2/T_1)$$

where $P_c$ is the temperature-compensated pressure, $P_1$ is the

15     pressure measured at the first point in time, $T_1$ is the temperature measured at substantially the first point in time and $T_2$ is the temperature measured at the second point in time.

7.   In an automotive evaporative leak detection system, a temperature-

20     compensated pressure sensor comprising:

a.     a pressure sensing element;

b.     a temperature sensing element;

b.     a processor coupled to the pressure sensing element and to the temperature sensing element and receiving, respectively, pressure

25     and temperature signals therefrom; and

c.     logic implemented by the processor for computing a temperature-

compensated pressure on the basis of a pressure and temperature measurements.

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8.  The sensor according to claim 7, wherein the temperature-compensated pressure is computed as a function of the pressure at a first point in time and the temperature measured at substantially the first point, and at a second point, in time.

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9.  The sensor according to claim 8, wherein the function comprises the expression:

$$P_c = P_1 (2 - T_2/T_1)$$

where $P_c$ is the temperature-compensated pressure, $P_1$ is the pressure
10    measured at the first point in time, $T_1$ is the temperature measured at substantially the first point in time, and $T_2$ is the temperature measured at the second point in time.

10.    In an automotive evaporative leak detection system, a sensor
15    subsystem for compensating for the effects on pressure measurement of changes in the temperature of the fuel tank vapor, the subsystem comprising:

a.    a pressure sensor in fluid communication with the fuel tank vapor;

b.    a temperature sensor in thermal contact with the fuel tank
20            vapor;

c.    a processor in electrical communication with the pressure sensor and with the temperature sensor; and

d.    logic implemented by the processor for computing a temperature-compensated pressure based on pressure and
25            temperature measurements made by the pressure and temperature sensors.

11.    The subsystem according to claim 10, wherein the logic comprises a computation of temperature-compensated pressures as a
30    function of pressure measured at a first point in time and of the temperature measured at the first, and at a second, point in time.

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12. The subsystem according to claim 11, wherein the function comprises:

$$P_c = P_1 (2 - T_2/T_1)$$

where $P_c$ is the temperature-compensated pressure, $P_1$ is the pressure measured at the first point in time, $T_1$ is the temperature measured at substantially the first point in time and $T_2$ is the temperature measured at a second point in time.

13. The subsystem according to claim 11, wherein the logic also determines the presence or absence of a leak based upon the temperature-compensated pressure and the pressure measured at the second point in time.

14. The subsystem according to claim 12, wherein the logic also determines the presence or absence of a leak based upon the temperature-compensated pressure, $P_c$, and the pressure measured at the second point in time, $P_2$.

15. The subsystem according to claim 14, wherein a leak is determined to exist if the pressure $P_2$ is less than the temperature-compensated pressure, $P_c$.

16. The subsystem according to claim 14, wherein a leak is determined to exist if the pressure $P_2$ is greater than the temperature-compensated pressure, $P_c$.

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# ABSTRACT OF THE DISCLOSURE

A method and sensor or sensor subsystem permit improved evaporative leak detection in an automotive fuel system. The sensor or sensor subsystem computes temperature-compensated pressure values, thereby eliminating or reducing false positive or other adverse results triggered by temperature changes in the fuel tank. The temperature-compensated pressure measurement is then available for drawing an inference regarding the existence of a leak with reduced or eliminated false detection arising as a result of temperature fluctuations.

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FIG. 1

START 202 / 200

PUMP TANK TO TARGET PRESSURE
P1 204

MEASURE AND RECORD
TEMPERATURE
T1 206

WAIT
n
SECONDS 208

MEASURE AND RECORD
T2 AND P2 210

COMPENSATE FOR TEMPERATURE
CHANGE

i.e. Pc=P1(2-(T2/T1)) 212

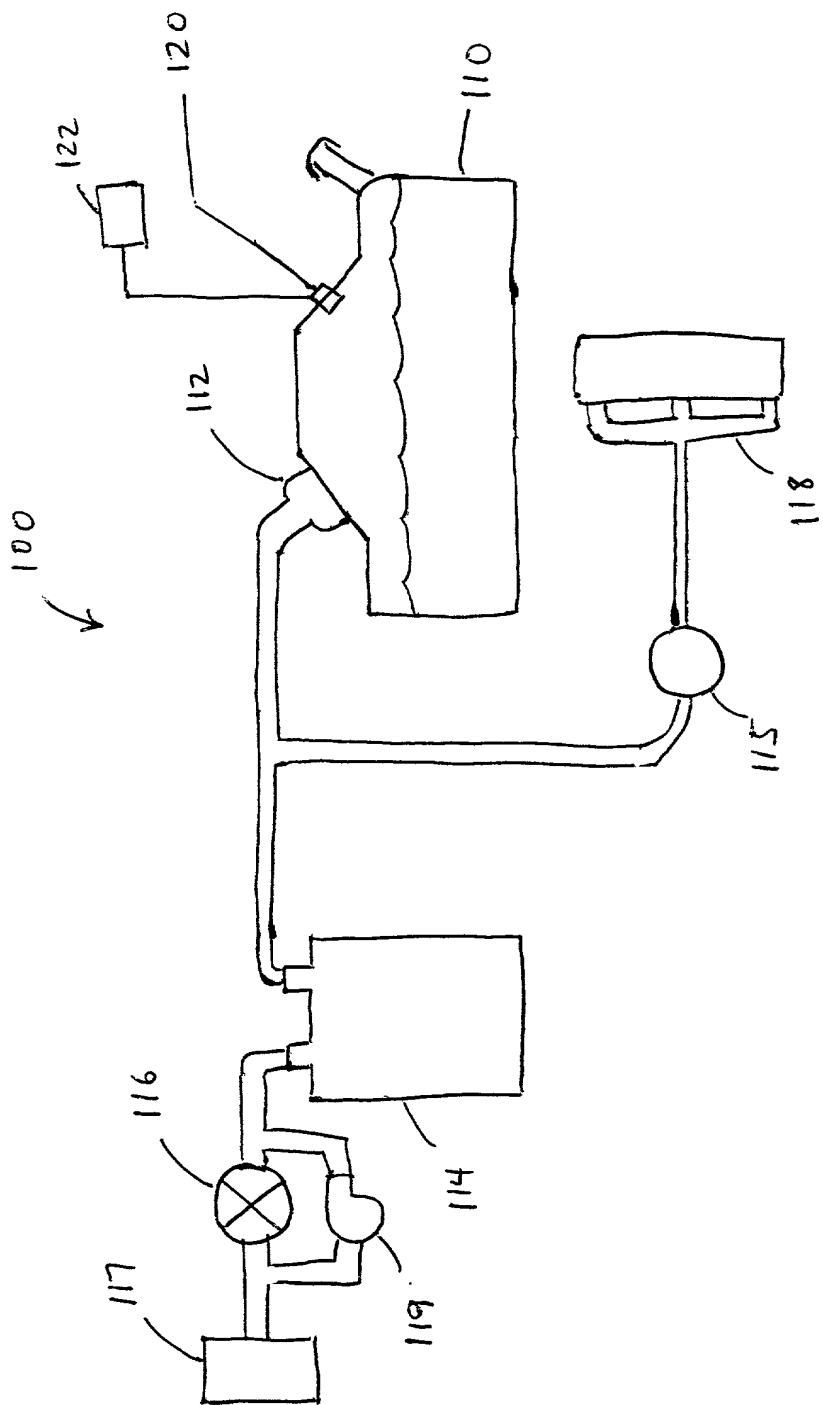214

Y                N
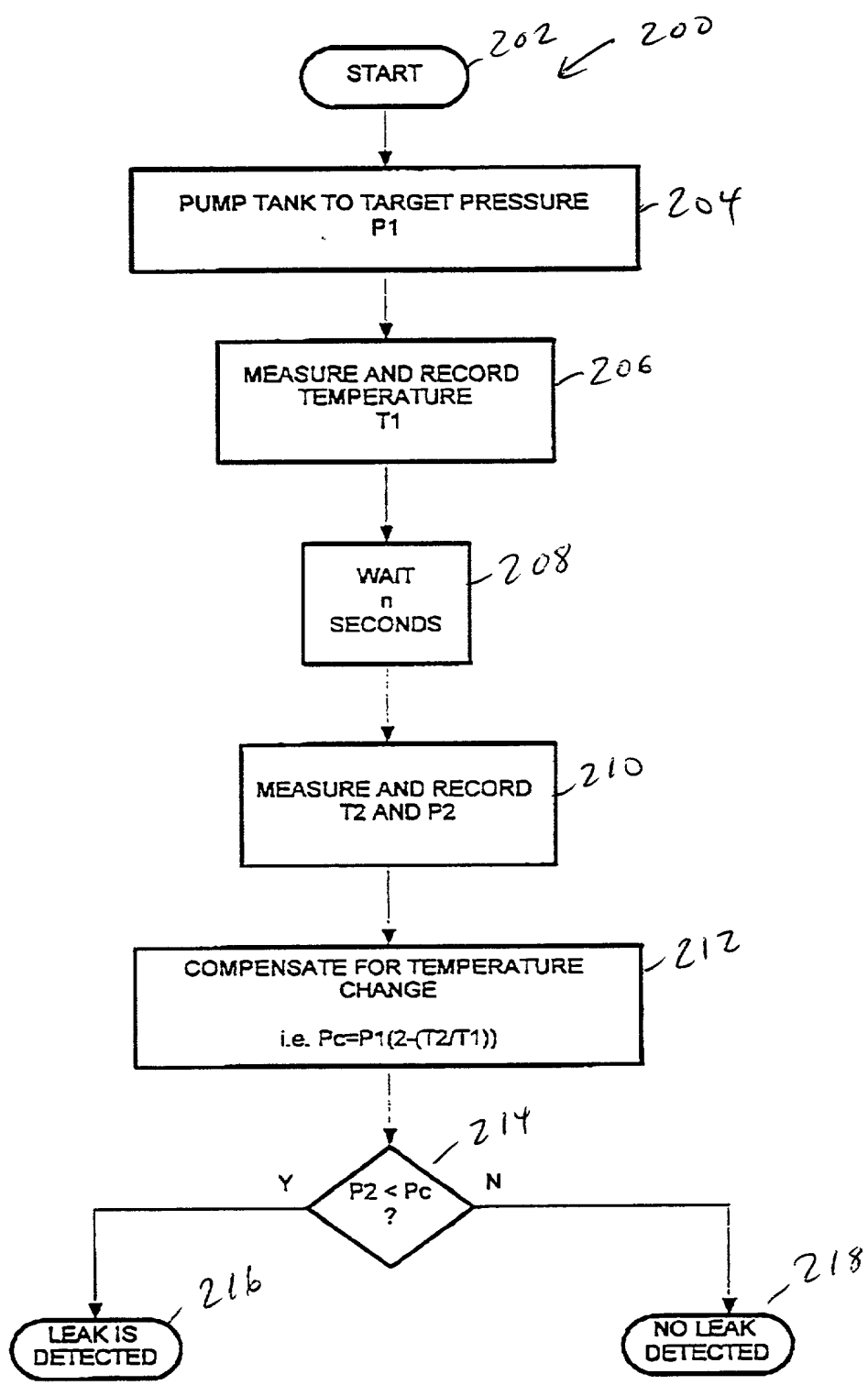
P2 < Pc
?

LEAK IS
DETECTED 216

NO LEAK
DETECTED 218

FIG. 2

# DECLARATION FOR PATENT APPLICATION & POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe we are the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

## TEMPERATURE CORRECTION METHOD AND SUBSYSTEM FOR AUTOMOTIVE EVAPORATIVE LEAK DETECTION SYSTEMS

A copy of the specification of which

X   attached hereto.

___as filed on _____ as Application Serial No. _____

and was amended on _____ (if applicable)

Listing of named inventor(s):

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations § 1.56.

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below:

| PROVISIONAL APPLICATION NUMBER | FILING DATE |
|---|---|
| 60 / 060,858 | 10/2/97 |
| _____ / _____ | _____ |

I hereby claim the benefits under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, we acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

| (Application Serial No.) | (Filing date) | (Status) (patented,pending,abandoned) |
|---|---|---|
| (Application Serial No.) | (Filing date) | (Status) (patented,pending,abandoned) |

<u>Power of Attorney</u>: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

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I hereby declare that all statements made herein on my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

| | |
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Inventor's signature      _____

Date      _____

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Post Office Address      _____